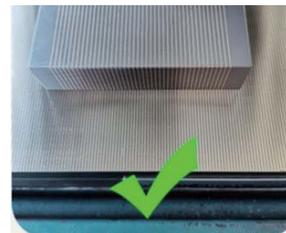
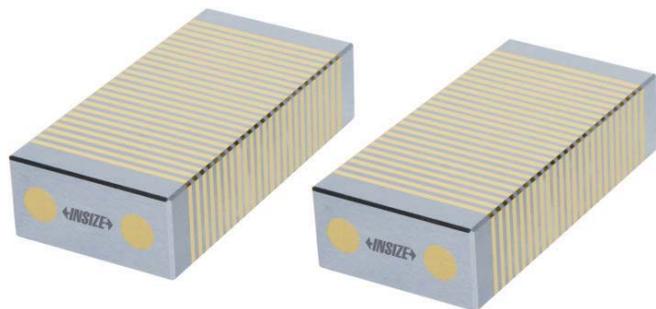




# OPERATION INSTRUCTION

## Magnetic Induction Parallel Set

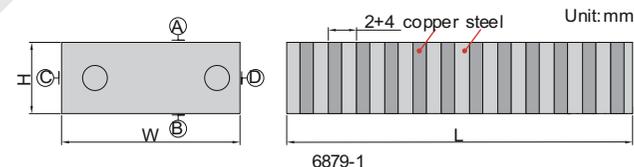
Code	Size (LxWxH)	Pole pitch	Parallelism between A and B	Parallelism between C and D	Height difference of a matched pair
6879-1	100x50x25mm	2+4mm	10 $\mu$ m	10 $\mu$ m	10 $\mu$ m



The magnetic stripes of both parallel set and magnetic chuck are in the same direction, while the parallel set is conductive.



The magnetic stripes of both parallel set and magnetic chuck are in the different direction, while the parallel set is not conductive.



1. The magnetic induction parallel set itself does not contain magnetism, so it needs to be used on magnetic chucks.

2. Operation:

- Before use, clean the working surfaces of the magnetic induction parallel set and the magnetic chuck.
- Place the magnetic induction parallel set in the appropriate position of the magnetic chuck, put the workpiece onto the magnetic induction parallel set, and turn on the magnetic chuck, then check whether the workpiece is firmly adsorbed.

3. Notice:

- The working surface of magnetic induction parallel set is not hardened and has no hardness. When using, keep vertically move the workpiece.
- To avoid wear, do not rotate the workpiece on the working surface of the parallel set.
- When it is not used for a long time, antirust oil shall be applied on the working surface to prevent rusting.

MN-6879-C/E

V1